

CLAIM AMENDMENTS:

Claims 1 to 37 (cancelled)

38. (new) A device for finishing, processing, cutting, or punching card board, printed card board, card board packaging, corrugated card board, paper or sheet like substrates, the device comprising:
- a first processing roller;
 - a second processing roller, said first and said second processing rollers defining a working gap between same;
 - means for inserting the substrate in a feed direction between said first and said second processing rollers and into said working gap;
 - tool parts cooperating with at least one of said first and said second processing rollers to process the substrate in said working gap;
 - means for register controlled transport of the substrate using at least one first gripper cooperating with one of said first and said second processing rollers; and
 - a disposal device located downstream of said working gap for collecting processing waste.
39. (new) The device of claim 38, wherein said first and said second processing rollers feed a downstream second gripper acting on the substrate, said downstream second gripper disposed in one of a delivery roller, a transfer roller, and a discharge device.
40. (new) The device of claim 39, wherein at least one of said delivery roller and said transfer roller effects transfer together with at least

one of a downstream conveyer belt and said discharge device to accept the substrate and/or the waste.

41. (new) The device of claim 38, wherein said first gripper holds at least a portion of the substrate following a processing procedure and removes the substrate from said working gap.
42. (new) The device of claim 41, wherein waste portions are captured and removed from said working gap using at least one of pressurized air and suction.
43. (new) The device of claim 39, wherein, to support separation of waste from the substrate, said disposal device comprises at least one of a vacuum suctioning unit and a pressurized air system which is disposed on an end of said discharge device facing said first and said second processing rollers.
44. (new) The device of claim 39, wherein said discharge device comprises a table, said table having an upper side which accepts and removes a finished piece and with a receiving end defining a passage gap together with a lower one of said first and said second processing rollers, said passage gap for downwardly directed passage to said disposal device of a waste portion resulting from punching.
45. (new) The device of claim 38, wherein said first and said second processing rollers bear said tool parts in an exchangeable manner.
46. (new) The device of claim 45, wherein said first and said second processing rollers comprise magnetic cylinders on which said tool

parts are held in an exchangeable fashion, said tool parts comprising at least one of punching, stamping, furrowing and embossing tools.

47. (new) The device of claim 38, further comprising a laser processing unit disposed proximate said working gap.
48. (new) The device of claim 38, further comprising a downstream disintegrating means.
49. (new) The device of claim 48, wherein said disintegrating means communicates with said disposal device via transport pipes.
50. (new) The device of claim 48, wherein said disintegrating means is connected to a waste bin via transport pipes.
51. (new) The device of claim 48, wherein said disintegrating means is disposed outside or inside a machine.
52. (new) The device of claim 38, wherein a plurality of disposal devices are provided for disposal of waste.
53. (new) The device of claim 52, wherein said plurality of disposal devices are structured and positioned for disposal of waste at a surface and/or inner portions of said first and said second processing rollers.
54. (new) The device of claim 52, wherein said plurality of disposal devices are structured for disposal of waste through further transport using a third gripper.

55. (new) The device of claim 38, wherein at least one of said first and said second processing cylinders is a hollow cylinder suitable for accepting punched-out waste.